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ATTORNEY DOCKET NO. CONFIRMATION NO. FIRST NAMED INVENTOR FILING DATE APPLICATION NO. 208402US-3DIV 2882 Toshihiro Kanematsu 06/13/2001 09/878,991 **EXAMINER** 7590 12/09/2003 22850 OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C. VARGOT, MATHIEU D PAPER NUMBER ART UNIT

1940 DUKE STREET ALEXANDRIA, VA 22314

1732 DATE MAILED: 12/09/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
Office Medies Cumpes	09/878, 991 Examiner	<u> </u>	ANEMATS.) et	cel.	
Office Action Summary			Group Art Unit			
	4. VARGOT	-	1732			
-The MAILING DATE of this communication appears of	on the cover sheet be	neath the co	orrespondence add	ress—		
Period for Reply	7					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO OF THIS COMMUNICATION.	EXPIRE3	_ MONTH(S) FROM THE MAIL	ng dat	E	
 Extensions of time may be available under the provisions of 37 CFR 1. from the mailing date of this communication. If the period for reply specified above is less than thirty (30) days, a rep If NO period for reply is specified above, such period shall, by default, Failure to reply within the set or extended period for reply will, by statur Any reply received by the Office later than three months after the mailir term adjustment. See 37 CFR 1.704(b). 	ly within the statutory mini expire SIX (6) MONTHS fro te, cause the application to	mum of thirty (3 m the mailing d become ABAN	80) days will be consider late of this communicati NDONED (35 U.S.C. § 13	red timely. on. 33).		
Responsive to communication(s) filed on 6/13/01						
☐ This action is FINAL.				•	•	
☐ Since this application is in condition for allowance except for accordance with the practice under Ex parte Quayle, 1935.	or formal matters, pros C.D. 1 1; 453 O.G. 213.	ecution as t	o the merits is clo	sed in		
Disposition of Claims						
X Claim(s) 21-23 + 30-34			is/are pending in the application.			
Of the above claim(s)		is/are w	withdrawn from consideration.			
□ Clạim(s)			is/are allowed.			
A Claim(s) 21 - 23 + 30 - 34			is/are rejected.			
□ Claim(s)			is/are objected to.			
□ Claim(s)			-			
Application Papers		require				
☐ The proposed drawing correction, filed on		☐ disapprove	ed.			
☐ The drawing(s) filed on is/are objecte	d to by the Examiner					
☐ The specification is objected to by the Examiner.						
☐ The oath or declaration is objected to by the Examiner.						
Pri rity under 35 U.S.C. § 119 (a)–(d)						
Acknowledgement is made of a claim for foreign priority un	der 35 U.S.C. § 119 (a)-	-(d).				
All □ Some* □ None of the:						
□ Certified copies of the priority documents have been received. ▼ Certified copies of the priority documents have been received in Application No						
		5. <u>07/ 0</u>	53/01D		•	
☐ Copies of the certified copies of the priority documents I						
in this national stage application from the International E	, ,	a))				
*Certified copies not received:				. •		
Attachment(s)						
☐ Information Disclosure Statem nt(s), PTO-1449, Paper No(s) 🗆 In	terview Sumn	nary, PTO-413			
☐ Notice of Reference(s) Cited, PTO-892		otice of Inform	nal Patent Application	n, PTO-	152	
$\hfill\square$ Notice of Draftsperson's Pat \hfill nt Drawing Revi \hfill w, PTO-948	□ 0 1	ther			_	
Office Action Summary						

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1. Claims 30-34 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claims 30-34, line 4, "none-transfer" should be changed to --non-transfer--.

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 31, 33 and 34 are rejected under 35 U.S.C. 102(b) as being anticipated by the admitted prior art of Prior Art 3 as set forth at pages 3-4 of the instant specification and exemplified by Japanese document 6-304973.

As characterized by applicant, Japanese -973 discloses bringing air into contact with the molten resin at the non-transfer side through a vent hole, such occurring during an interval between the beginning and the end of injecting the resin into the cavity. This prevents the mirror portion from sinking (bottom of page 3) and hence inherently causes the resin pressure to act on the transfer surface to adhere to such surface. The air that is brought in forms a gas layer between at least one non-transfer surface of the resin and the mold and clearly must press on this non-transfer surface.

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are

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such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 30 and 32 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over the admitted prior art as disclosed as Prior Art 4 and exemplified by Japanese document 6-31596.

As characterized by applicant, Japanese -596 teaches to keep the transfer surface of a mold (and hence the resin approaching and touching this surface) at a high temperature throughout the injecting process. By "high temperature", it is submitted that applicant means a temperature higher than the temperature of the non-transfer side and hence the claims would be anticipated in that the non-transfer side would be at a temperature lower than the transfer side. In the alternative, if not anticipated, the instant claims are submitted to be obvious over the reference.

4. Claims 21-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over the admitted prior art of Prior Art 3 as set forth at pages 3-4 of the instant specification and exemplified by Japanese document 6-304973.

Japanese -973, as generally discussed in paragraph 2, supra, discloses the basic claimed process lacking at best a disclosure of continuously generating the air pressure even after the pressure of the molding material in the cavity has dropped to zero--ie, after the injection has stopped. However, the intent of the air pressure is to prevent the mirror portion of the molding from sinking and one of ordinary skill in the art would have recognized that this would remain a problem until the resin has fairly well solidified--ie, certainly after the end of the resin injection.

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Hence, it is submitted that continuously generating the air pressure would have been an obvious

modification to Japanese -973 to ensure that the mirror surface does not suffer from sink marks as

the resin cools. The exact pressure used would have been obvious dependent on size of article

molded.

Applicant is requested to provide copies and English language equivalents or abstracts of 5.

the admitted prior art as disclosed at pages 2-7 of the instant specification, particularly that art

applied against the claims (ie, Japanese documents 6-304973 and 6-31596) if such is readily

available.

Any inquiry concerning this communication or earlier communications from the examiner 6.

should be directed to M. Vargot whose telephone number is (703) 308-2621.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is (703) 308-0661.

M. Vargot

December 7, 2003

M. Vinget MATHIEU D. VARGOT PRIMARY EXAMINER GROUP 1300

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